This specification is based on the exterior continuous insulation products of Hunter Panels, located at:
15 Franklin Street
Portland, Maine 04101
Phone: (207) 761-5678
Toll Free: (888) 746-1114
Fax: (717) 960-1611
E-mail: info@hpanels.com
Internet: www.hunterXCI.com

As an industry leader in Polyiso Roof insulation panels for over 15 years – Hunter is proud to present our line for Commercial Wall Applications – Hunter XCI products are designed for use in commercial wall applications to provide “ci” continuous insulation within the building envelope.

This specification includes XCI Class A Foil; high thermal resistive rigid insulation panels composed of an UL 723/ASTM E 84 Class A rigid polyisocyanurate foam core bonded on-line during the manufacturing process to an embossed foil facing material on both sides. One side has a reflective metal finish, the other side has a less reflective white finish. Both are the same material and either side may face the exterior of the wall. XCI Class A is designed for use as exterior continuous insulation in a wall assembly.

Follow the instructions listed in the SPECIFIER INSTRUCTIONS included throughout the specification. Edit carefully to suit project requirements. Modify as necessary and delete paragraphs that are not applicable. Note that the SPECIFIER INSTRUCTIONS are included as “Hidden Text” in MS-Word. Display hidden notes to specifier by using “Tools”/”Options”/ “View”/”Hidden Text”.

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Continuous Insulation XCI Class A.

1.2 RELATED SECTIONS

A. Section 03300 - Cast In Place Concrete: Concrete base wall.
B. Section 03400 - Pre-Cast Concrete: Pre-cast concrete base wall.
C. Section 04210 - Clay Masonry: Brick facing.
D. Section 04800 - Masonry Assemblies: Masonry base wall.
E. Section 04850 - Stone Facing.
F. Section 05400 - Cold Formed Metal Framing.
G. Section 07260 - Vapor Retarders: Vapor retarder materials over insulation to adjacent insulation.
H. Section 07270 - Air Barriers: Air seal materials over insulation to adjacent insulation.
I. Section 09110 - Non-Structural Metal Framing.
J. Section 09200 - Plaster and Gypsum Board.
K. Section 09220 - Stucco.

1.3 REFERENCES
A. ASTM C 209 – Methods of Testing Insulating Board, Structural and Decorative.
C. ASTM C 1289 – Specifications for Faced Rigid Cellular Polyisocyanurate Thermal Insulating Board.
E. ASTM D 2126 - Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging.
G. ASTM E 84 (UL 723) - Standard Test Method for Surface Burning Characteristics of Building Materials
I. ASTM E 283 – Standard Test Method for Determining Rate of Air Leakage through Exterior Window, Curtain Walls and Doors under specific Pressure differences across the specimen
1.4 SYSTEM DESCRIPTION

A. NFPA 285 Exterior Wall Assembly – Concrete Masonry:
   1. Base Wall System: Concrete Masonry Wall.
   2. Approved Exterior Finish:
      a. Masonry: Brick veneer anchors, standard types, installed maximum 24 inches (610 mm) o.c. vertically. Maximum 2 inch (51 mm) air gap between exterior insulation and brick. Standard nominal 4 inches (102 mm) thick or greater, clay brick.
      c. Limestone or Natural Stone: Minimum 2 inch (51 mm) thick, Limestone or Natural Stone Veneer or minimum 1-1/2 inches (38 mm) thick Cast Artificial Stone Veneer. Any standard installation technique can be used.
      d. Terra Cotta Cladding: Use any Terra Cotta Cladding System in which Terra Cotta is minimum 9/16 inch (14 mm). Any standard installation technique can be used.
      e. Metal Composite Material: Use any Metal Composite Material system that has been successfully tested by the panel manufacturer via the NFPA 285 test method. Any standard installation technique can be used.
      f. Exterior Metal: Metal Exterior wall coverings such as Steel, Aluminum, Copper, etc. Any standard installation technique can be used.
      g. Fiber Cement Board siding. Any standard installation technique can be used.
      h. Stone Aluminum: Stone Aluminum Honeycomb Composite Panels that have been successfully tested by the panel manufacturer via the NFPA 285 test method. Any standard installation technique can be used.
   3. Panel Thickness: 3.5 inches (89 mm) maximum.
   5. Exterior Sheathing: Not Applicable.
   6. Floorline Firestopping: 4 lb/cu ft mineral fiber based safing Insulation at each floor line, attached with Z Clips or equivalent.
   7. Weather Resistive Membrane Applied to Base Wall: Acceptable products are:
      a. Carlisle:
         1) Fire Resist Barritech VP or VP LT
         2) Fire Resist Barritech NP
         3) Fire Resist 705 FR-A
         4) Fire Resist 705 VP
      b. DuPont:
1) Tyvec CommercialWrap or Commercial Wrap D
2) Tyvec Fluid Applied WB

c. GE:
1) Momentive SEC 2500 SilShield

d. Henry:
1) Air Bloc 17
2) Air Bloc 21S
3) Air Bloc 31
4) Air Bloc 33

e. PolyGuard:
1) Air Lok Flex VP
2) Flexguard
3) Air Lok Flex (Please contact Hunter XCI for cladding options)

f. Prosoco:
1) R Guard Spray Wrap
2) R Guard MVP
3) R Guard CAT-5
4) R Guard VB

g. StoCorp:
1) EmeraldCoat
2) GoldCoat
3) StoGuard Vapor Shield

h. VaproShield:
1) Wrap Shield SA
2) Reveal Shield SA

i. WR Grace:
1) Perm-a-barrier VPS
2) Perm-a-barrier NPL
3) Perm-a-barrier VPL
4) Perm-a-barrier NP 20
5) Perm-a-barrier Aluminum Wall Membrane

j. 3M:
1) 3015 (with Hold Fast adhesive at a 6 mil thickness)

k. None

8. Weather Resistive Membrane Applied to Exterior Insulation: Acceptable products are:

a. Carlisle:
1) Fire Resist Barritech VP or VP LT
2) Fire Resist Barritech NP
3) Fire Resist 705 FR-A
4) Fire Resist 705 VP

b. DuPont:
1) Tyvec CommercialWrap or Commercial Wrap D

c. GE:
1) Momentive SEC 2500 SilShield

d. Henry:
1) Air Bloc 17
2) Air Bloc 21S
3) Air Bloc 31
4) Air Bloc 33

e. PolyGuard
1) Air Lok Flex VP
2) Flexguard
3) Air Lok Flex (Please contact Hunter XCI for cladding options)

f. VaproShield:
Hunter Panels XCI Class A Foil 09.20.2015

1) Wrap Shield SA
2) Reveal Shield SA
g. WR Grace:
   1) erm-a-barrier NPL
   2) Perm-a-barrier VPL
   3) Perm-a-barrier NP 20
   4) Perm-a-barrier Aluminum Wall Membrane
h. None.

B. NFPA 285 Exterior Wall Assembly – Cast-in-Place or Precast Concrete:
   1. Base Wall System: Concrete Masonry Wall.
   2. Approved Exterior Finish:
      a. Masonry: Brick veneer anchors, standard types, installed maximum 24 inches (610 mm) o.c. vertically. Maximum 2 inch (51 mm) air gap between exterior insulation and brick. Standard nominal 4 inches (102 mm) thick or greater, clay brick.
      c. Limestone or Natural Stone: Minimum 2 inches (51 mm) thick, Limestone or Natural Stone Veneer or minimum 1-1/2 inches (38 mm) thick Cast Artificial Stone Veneer. Any standard installation technique can be used.
      d. Terra Cotta Cladding: Use any Terra Cotta Cladding System in which Terra Cotta is minimum 9/16 inches (14 mm). Any standard installation technique can be used.
      e. Metal Composite Material: Use any Metal Composite Material system that has been successfully tested by the panel manufacturer via the NFPA 285 test method. Any standard installation technique can be used.
      f. Fiber Cement Board siding. Any standard installation technique can be used.
      g. Exterior Metal: Metal Exterior wall coverings such as Steel, Aluminum, Copper, etc. Any standard installation technique can be used.
      h. Stone Aluminum: Stone Aluminum Honeycomb Composite Panels that have been successfully tested by the panel manufacturer via the NFPA 285 test method. Any standard installation technique can be used.
   3. Panel Thickness: 3.5 inches (89 mm) maximum.
   5. Exterior Sheathing: Not Applicable.
   6. Floorline Firestopping: 4 lb/cu ft mineral fiber based safing insulation at each floor line, attached with Z Clips or equivalent.
   7. Weather Resistive Membrane Applied to Base Wall: Acceptable products are:
      a. Carlisle:
         1) Fire Resist Barritech VP or VP LT
         2) Fire Resist Barritech NP
         3) Fire Resist 705 FR-A
         4) Fire Resist 705 VP
      b. DuPont:
         1) Tyvec ComercialWrap or Commercial Wrap D
         2) Tyvec Fluid Applied WB
      c. GE:
         1) Momentive SEC 2500 SilShield
      d. Henry:
         1) Air Bloc 17
         2) Air Bloc 21S
         3) Air Bloc 31
         4) Air Bloc 33
      e. PolyGuard:
1) Air Lok Flex VP
2) Flexguard
3) Air Lok Flex (Please contact Hunter XCI for cladding options)

f. Prosoco:
   1) R Guard Spray Wrap
   2) R Guard MVP
   3) R Guard CAT-5
   4) R Guard VB

g. StoCorp:
   1) EmeraldCoat
   2) GoldCoat
   3) StoGuard Vapor Shield

h. VaproShield:
   1) Wrap Shield SA
   2) Reveal Shield SA

i. WR Grace:
   1) Perm-a-barrier VPS
   2) Perm-a-barrier NPL
   3) Perm-a-barrier VPL
   4) Perm-a-barrier NP 20
   5) Perm-a-barrier Aluminum Wall Membrane

j. 3M:
   1) 3015 (with Hold Fast adhesive at a 6 mil thickness)

k. None

8. Weather Resistive Membrane Applied to Exterior Insulation: Acceptable products are:
a. Carlisle:
   1) Fire Resist Barritech VP or VP LT
   2) Fire Resist Barritech NP
   3) Fire Resist 705 FR-A
   4) Fire Resist 705 VP

b. DuPont:
   1) Tyvec ComercialWrap or Commercial Wrap D

c. GE:
   1) Momentive SEC 2500 SilShield

d. Henry:
   1) Air Bloc 17
   2) Air Bloc 21S:
   3) Air Bloc 31
   4) Air Bloc 33

e. PolyGuard
   1) Air Lok Flex VP
   2) Flexguard
   3) Air Lok Flex (Please contact Hunter XCI for cladding options)

f. VaproShield:
   1) Wrap Shield SA
   2) Reveal Shield SA

g. WR Grace:
   1) Perm-a-barrier NPL
   2) Perm-a-barrier VPL
   3) Perm-a-barrier NP 20
   4) Perm-a-barrier Aluminum Wall Membrane

h. None.

C. NFPA 285 Exterior Wall Assembly – Steel Stud:
1. Base Wall System: Steel Stud, 1 layer 5/8 inch (16 mm) thick Type X or 1/2 inch (12.5 mm) thick Type X Gypsum wallboard on interior, installed over steel studs: minimum 3-5/8 inches (92 mm) depth, minimum 22 gauge at a maximum of 24 inches (610 mm) o.c. with lateral bracing every 4 feet (1220 mm) vertically.

2. Approved Exterior Finish:
   a. Masonry: Brick veneer anchors, standard types, installed maximum 24 inches (610 mm) o.c. vertically on each stud. Maximum 2 inch (51 mm) air gap between exterior insulation and brick. Standard nominal 4 inches (102 mm) thick or greater, clay brick.
   c. Limestone or Natural Stone: Minimum 2 inch (51 mm) thick, Limestone or Natural Stone Veneer or minimum 1-1/2 inches (38 mm) thick Cast Artificial Stone Veneer. Any standard installation technique can be used.
   d. Terra Cotta Cladding: Use any Terra Cotta Cladding System in which Terra Cotta is minimum 9/16 inches (14 mm). Any standard installation technique can be used.
   e. Metal Composite Material: Use any Metal Composite Material system that has been successfully tested by the panel manufacturer via the NFPA 285 test method. Any standard installation technique can be used.
   f. Fiber Cement Board siding. Any standard installation technique can be used.
   g. Exterior Metal: Metal Exterior wall coverings such as Steel, Aluminum, Copper, etc. Any standard installation technique can be used.
   h. Stone Aluminum: Stone Aluminum Honeycomb Composite Panels that have been successfully tested by the panel manufacturer via the NFPA 285 test method. Any standard installation technique can be used.

3. Panel Thickness: 3.5 inches (89 mm) maximum.

4. Stud Cavity:
   a. Any non-combustible insulation.
   b. Bayer: BaySeal CC X or CC XP.
   c. BASF: Walltite.
   d. None.

5. Exterior Sheathing: 1/2 inch (12.5 mm) or 5/8 inch (16 mm) thick exterior type gypsum sheathing or none. Required with SPF insulation.

6. Floorline Firestopping: 4 lb/cu ft mineral fiber based safing insulation in each stud cavity and at each floor line, attached with Z Clips or equivalent.

7. Weather Resistive Membrane Applied to Base Wall: Acceptable products are:
   a. Carlisle:
      1) Fire Resist Barritech VP or VP LT
      2) Fire Resist Barritech NP
      3) Fire Resist 705 FR-A
      4) Fire Resist 705 VP
   b. DuPont:
      1) Tyvec ComercialWrap or Commercial Wrap D
      2) Tyvec Fluid Applied WB
   c. GE:
      1) Momentive SEC 2500 SilShield
   d. Henry:
      1) Air Bloc 17
      2) Air Bloc 21S
      3) Air Bloc 31
      4) Air Bloc 33
   e. PolyGuard:
      1) Air Lok Flex VP
      2) Flexguard
3) Air Lok Flex (Please contact Hunter XCI for cladding options)

f. Prosoco:
   1) R Guard Spray Wrap
   2) R Guard MVP
   3) R Guard CAT-5
   4) R Guard VB

g. StoCorp:
   1) EmeraldCoat
   2) GoldCoat
   3) StoGuard Vapor Shield

h. VaproShield:
   1) Wrap Shield SA
   2) Reveal Shield SA

i. WR Grace:
   1) Perm-a-barrier VPS
   2) Perm-a-barrier NPL
   3) Perm-a-barrier VPL
   4) Perm-a-barrier NP 20
   5) Perm-a-barrier Aluminum Wall Membrane

j. 3M:
   1) 3015 (with Hold Fast adhesive at a 6 mil thickness)

k. None

8. Weather Resistive Membrane Applied to Exterior Insulation: Acceptable products are:
   a. Carlisle:
      1) Fire Resist Barritech VP or VP LT
      2) Fire Resist Barritech NP
      3) Fire Resist 705 FR-A
      4) Fire Resist 705 VP
   b. DuPont:
      1) Tyvec CommercialWrap or Commercial Wrap D
   c. GE:
      1) Momentive SEC 2500 SilShield
   d. Henry:
      1) AirBloc 17
      2) AirBloc 21S:
      3) AirBloc 31
      4) AirBloc 33
   e. PolyGuard
      1) AirLok Flex VP
      2) Flexguard
      3) AirLok Flex (Please contact Hunter XCI for cladding options)
   f. VaproShield:
      1) Wrap Shield SA
      2) Reveal Shield SA
   g. WR Grace:
      1) Perm-a-barrier NPL
      2) Perm-a-barrier VPL
      3) Perm-a-barrier NP 20
      4) Perm-a-barrier Aluminum Wall Membrane
   h. None.

1.5 DESIGN REQUIREMENTS

A. Perform work in accordance with all federal, state and local codes.
B. Physical properties (Foam Core):
1. Flame Spread Index: ASTM E 84, less than 25.
2. Smoke Developed: ASTM E 84, less than 250.
3. Compressive Strength: ASTM D 1621; Type II; Class 1; Grade 2 - 20 psi (138 kPa) minimum; and Grade 3 - 25 psi (172 kPa).
4. Dimensional Stability: ASTM D 2126, 2 percent linear change (7 days).
5. Moisture Vapor Permeance: ASTM E 96, less than 0.04 perm (2.875ng/(Pa•s•m2)).
6. Water Absorption: ASTM C 209, less than 0.05 percent by volume.
7. Service Temperature: Minus 100 degrees to 250 degrees F (Minus 73 degrees C to 122 degrees C).
8. Air Permeance of Building Material: ASTM E 2178, less than 0.001 L(s.m2) at 75 Pa
9. Air Leakage of Air Barrier Assemblies: ASTM E 2357, no leakage
10. Rate of Air Leakage: ASTM E 283, less than 0.04 cfm/ft2
11. Structural Performance by Uniform Static Air Pressure Difference: ASTM E 330, less than 0.04 cfm/ft2
12. Water Penetration by Static Air Pressure Difference: ASTM E 331, pass, no leakage

C. Continuous insulation XCI Class A Foil wall panels shall meet the continuous insulation standards of ASHRAE 90.1-2010, ICB Chapter 26 and IECC 2012.

D. XCI Class A Foil wall panels shall be Miami-Dade County Product Control Approved under Miami-Dade County FL NOA No: 14-0501.01.

1.6 SUBMITTALS

A. Submit under provisions of Section 01300.

B. Product Data: Manufacturer's data sheets on wall panels and fasteners to be used, including:
   1. Preparation instructions and recommendations.
   2. Storage and handling requirements and recommendations.
   3. Installation methods.

C. LEED Submittals: Provide documentation of how the requirements of Credit will be met:
   1. List of proposed materials with recycled content. Indicate post-consumer recycled content and pre-consumer recycled content for each product having recycled content.
   2. Product data and certification letter indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content.

D. Manufacturer's Certificate: Certify panels will conform to specified performance requirements.

1.7 QUALITY ASSURANCE

A. Manufacturer Qualifications: Manufacturer shall be a company that regularly manufactures and assembles specified insulation in house with no outside fabrication operations.

B. Pre-Installation Meeting: Convene minimum one week prior to commencing Work of this section. Review installation procedures and coordination required with Related Work and include the following:
2. Review wall assemblies for potential interference and conflicts and coordinate layout and support provisions for interfacing work.
3. Review continuous insulation wall panels installation methods and procedures related to application, including manufacturer's installation guidelines.
4. Review firestopping requirements and weather resistive membrane requirements and placement locations.
5. Review field quality control procedures.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Store products off the ground, in dry conditions, under cover and in manufacturer's unopened packaging until ready for installation.

1.9 SEQUENCING

A. Coordinate with the installation of vapor retarders and air seal materials specified in Section 07260 and Section 07270.
B. Ensure that products of this section are supplied to affected trades in time to prevent interruption of construction progress.

1.10 PROJECT CONDITIONS

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

PART 2 PRODUCTS

2.1 MANUFACTURERS

A. Acceptable Manufacturer: Insulating panels shall be XCI products produced by Hunter Panels, 15 Franklin Street, Portland, Maine 04101. Phone: (207) 761-5678 or (888) 746-1114. Fax: (717) 960-1611. E-mail: www.hunterxci.com.

B. Substitutions: Not permitted.

C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 BOARD INSULATION

A. Board Insulation with Foil Facers: Hunter Panels XCI Class A Foil complies with ASTM C 1289 and UL 723/ASTM E 84 Class A. Panels are a high thermal resistive rigid insulation panel composed of a closed cell polyisocyanurate foam core bonded to embossed foil facers.
1. Type: ASTM C 1289, Type I, Class 1:
   a. Grade 2 (20 psi).
   b. Grade 3 (25 psi).
2. Panel Size:
   a. 4 feet by 8 feet (1220 mm by 2440 mm).
3. Thickness / R Value: ASTM C 518 at 75 degrees F (23.9 degrees C).
   a. 1.0 inches (25 mm) / R Value 6.5
   b. 1.5 inches (38 mm) / R Value 10.0
   c. 2.0 inches (51 mm) / R Value 13.0
d. 2.5 inches (64 mm) / R Value 16.5  
ed. 3.0 inches (76 mm) / R Value 20.3  
ef. 3.5 inches (89 mm) / R Value 23  
g. Provide to the thickness indicated on the Drawings.

### 2.3 PANEL FASTENERS

A. Panel fasteners shall be corrosion resistant type as approved Hunter Panel fasteners. Length of fasteners shall be as recommended by the panel manufacturer.

### PART 3 EXECUTION

#### 3.1 EXAMINATION

A. Do not begin installation until exterior walls have been properly prepared.

B. Verify that all exterior wall assembly construction has been completed to the point where the insulation may correctly be installed.

C. Verify that mechanical and electrical services in walls have been installed and tested and, if appropriate, verify that adjacent materials and finishes are dry and ready to receive insulation.

D. If wall assembly preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

#### 3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

#### 3.3 INSTALLATION

A. Install in accordance with manufacturer's instructions.

B. Install in exterior spaces without gaps or voids. Do not compress insulation.

C. Trim insulation neatly to fit spaces. Insulate miscellaneous gaps and voids.

D. Fit insulation tight in spaces and tight to exterior side of mechanical and electrical services within plane of insulation.

E. Fasten insulation as recommended by the Hunter Panel Installation Guide. Provide base support for the insulation panels as required for the exterior cladding to be installed over the panels.

F. Exposed insulation must be protected from open flame and kept dry at all times.

G. Install vapor retarders over insulation panels as specified in Section 07260.
H. Install air barriers over insulation panels as specified in Section 07270.

I. Exterior wall insulation is not intended to be left exposed for extended periods of time in excess of 45-60 days without adequate protection. If extended exposure is anticipated all exposed foam surfaces including corners, window and door openings, should be taped with a compatible waterproof tape.

J. Install exterior cladding as recommended by the cladding manufacturer and as specified in other sections of this specification.

3.4 PROTECTION

A. Protect installed products until completion of project.

B. Cover the top and edges of unfinished wall panel work to protect it from the weather and to prevent accumulation of water in the cores of the panels.

C. Do not leave panels exposed to moisture. Wet panels shall be removed or allowed to completely dry prior to application of vapor barrier and/or cladding.

D. Repair or replace damaged products before Substantial Completion.

END OF SECTION