AK FLEX™
Temperature Limit: 850°F (454°C)

DESCRIPTION
AK Flex pipe and tank insulation is a 48" wide semi-rigid glass mineral wool blanket, 2.5 PCF density, in roll form. It is available faced with a factory-applied ASJ or FSK vapor retarder jacket. The fiber orientation provides excellent compressive strength while maintaining flexibility for ease of installation.

APPLICATION
Manson Insulation AK Flex pipe and tank insulation is typically used on tanks, vessels and large-diameter (greater than 10") pipes. It can be used for any curved or irregular surfaces that require finished characteristics of rigid glass mineral wool insulation.

FEATURES AND BENEFITS
Excellent Thermal Properties
- Low thermal conductivity ratings to 850°F (454°C)
Low-Cost Installation
- Flexible
- Easy to handle and Fabricate
Inventory Savings
- No need to stock multiple sizes
- Various thickness available to meet all your pipe and tank insulation needs.
Resists Damage
- Tough and durable
- Resists damage in shipment as well as during and after installation

SPECIFICATION COMPLIANCE
ASTM C612
- Standard specification for mineral fiber board insulation,
  - Type IA (1.6, 2.25, 3.0, 6.0 PCF) (26, 36, 48, 96 kg/m³)
  - Type IB (3.0, 6.0 PCF) (48, 96 kg/m³)
ASTM C1136 (facings):
  - FSK: Type II
  - ASJ: Type I, II
California Title 24
City of New York MEA 363-83-M
Puncture Resistance (TAPPI Test T803) (Beach Units)
- FSK facings: 25
- ASJ facings: 50

PRODUCT FEATURES
Greenguard Certification
- Over 50% post-consumer recycled glass
EUCEB
- This product is tested and certified to meet EUCEB requirements.
Water Vapor Transmission (ASTM E96, Procedure A)
- FSK & ASJ vapor retarders have maximum vapor transmission rate of 0.02 perms
Water Vapor Sorption (ASTM C 104)
- Less than 5% by weight when exposed to air at 120°F (49°C) and 95% humidity for 96 hours
Shrinkage (ASTM C356)
- Less than 0.3% linear shrinkage
Microbial Growth (ASTM C1338, G21, G22)
- Does not promote or support the growth of fungi or bacteria
CGSM 51-GP-10M
- Canadian specification for mineral fiber board insulation
Fire Hazard Classification
- UL 723, CAN/ULC-S102-M-88, ASTM E84, NFPA90A & 90B
- Flame spread index not exceeding 25 and smoke developed index not exceeding 50
Corrosiveness (ASTM C665)
- Will not accelerate corrosion of aluminum, steel or copper
STRETCH-OUTS
ADDITIONAL 2” (51 mm) TO 4” (102 mm) SHOULD BE ADDED FOR LAP

<table>
<thead>
<tr>
<th>NOMINAL IRON PIPE SIZE</th>
<th>IRON PIPE OUTSIDE DIAMETER</th>
<th>THICKNESS</th>
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<tbody>
<tr>
<td></td>
<td></td>
<td>1” (25 mm)</td>
</tr>
<tr>
<td>10” (254 mm)</td>
<td>10¼” (273 mm)</td>
<td>40¼” (1019 mm)</td>
</tr>
<tr>
<td>12” (305 mm)</td>
<td>12¼” (324 mm)</td>
<td>46½” (1178 mm)</td>
</tr>
<tr>
<td>14” (356 mm)</td>
<td>14” (356 mm)</td>
<td>50¾” (1280 mm)</td>
</tr>
<tr>
<td>16” (406 mm)</td>
<td>16” (406 mm)</td>
<td>56½” (1438 mm)</td>
</tr>
<tr>
<td>18” (457 mm)</td>
<td>18” (457 mm)</td>
<td>62¾” (1597 mm)</td>
</tr>
<tr>
<td>20” (508 mm)</td>
<td>20” (508 mm)</td>
<td>69¼” (1756 mm)</td>
</tr>
<tr>
<td>22” (559 mm)</td>
<td>22” (559 mm)</td>
<td>75½” (1918 mm)</td>
</tr>
<tr>
<td>24” (610 mm)</td>
<td>24” (610 mm)</td>
<td>81½” (2076 mm)</td>
</tr>
<tr>
<td>26” (660 mm)</td>
<td>26” (660 mm)</td>
<td>88½” (2235 mm)</td>
</tr>
<tr>
<td>28” (711 mm)</td>
<td>28” (711 mm)</td>
<td>94¼” (2397 mm)</td>
</tr>
<tr>
<td>30” (762 mm)</td>
<td>30” (762 mm)</td>
<td>100¼” (2556 mm)</td>
</tr>
<tr>
<td>32” (813 mm)</td>
<td>32” (813 mm)</td>
<td>106½” (2715 mm)</td>
</tr>
<tr>
<td>34” (864 mm)</td>
<td>34” (864 mm)</td>
<td>113½” (2873 mm)</td>
</tr>
<tr>
<td>36” (914 mm)</td>
<td>36” (914 mm)</td>
<td>119½” (3035 mm)</td>
</tr>
<tr>
<td>38” (965 mm)</td>
<td>38” (965 mm)</td>
<td>125½” (3194 mm)</td>
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<tr>
<td>40” (1016 mm)</td>
<td>40” (1016 mm)</td>
<td>132” (3353 mm)</td>
</tr>
<tr>
<td>42” (1067 mm)</td>
<td>42” (1067 mm)</td>
<td>138½” (3512 mm)</td>
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THERMAL EFFICIENCY
ASTM C177

<table>
<thead>
<tr>
<th>MEAN TEMPERATURE</th>
<th>K</th>
<th>K (SI)</th>
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<tbody>
<tr>
<td>75°F (24°C)</td>
<td>0.24</td>
<td>0.035</td>
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<tr>
<td>100°F (38°C)</td>
<td>0.25</td>
<td>0.036</td>
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<tr>
<td>200°F (93°C)</td>
<td>0.32</td>
<td>0.046</td>
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<tr>
<td>300°F (149°C)</td>
<td>0.39</td>
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<tr>
<td>400°F (204°C)</td>
<td>0.49</td>
<td>0.070</td>
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<tr>
<td>500°F (260°C)</td>
<td>0.61</td>
<td>0.088</td>
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INSTALLATION
For proper application of Manson Insulation AK Flex pipe and tank insulation simply follow these guidelines:
- Refer to the Stretch-out Chart to find the appropriate length to cut for the specific pipe size. Be sure to add an additional 2” (51 mm) to 4” (102 mm) for your staple flap.
- Cut your stretch-out length and wrap the material around the iron pipe to ensure the proper fit.

GLASS MINERAL WOOL AND MOLD
Glass mineral wool insulation will not sustain mold growth. However, mold can grow on almost any material when it becomes wet and contaminated. Carefully inspect any insulation that has been exposed to water. If it shows any sign of mold, it must be discarded. If the material is wet but shows no evidence of mold, it should be dried rapidly and thoroughly. If it shows signs of facing degradation from wetting, it should be replaced.

NOTES
The chemical and physical properties of Manson Insulation AK Flex pipe and tank insulation represent average values determined in accordance with accepted test methods. The data is subject to normal manufacturing and testing variations. The data is supplied as a technical service and is subject to change without notice. Reference to numerical flame spread ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

Check with your Manson Insulation Area Manager to assure information is current.

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